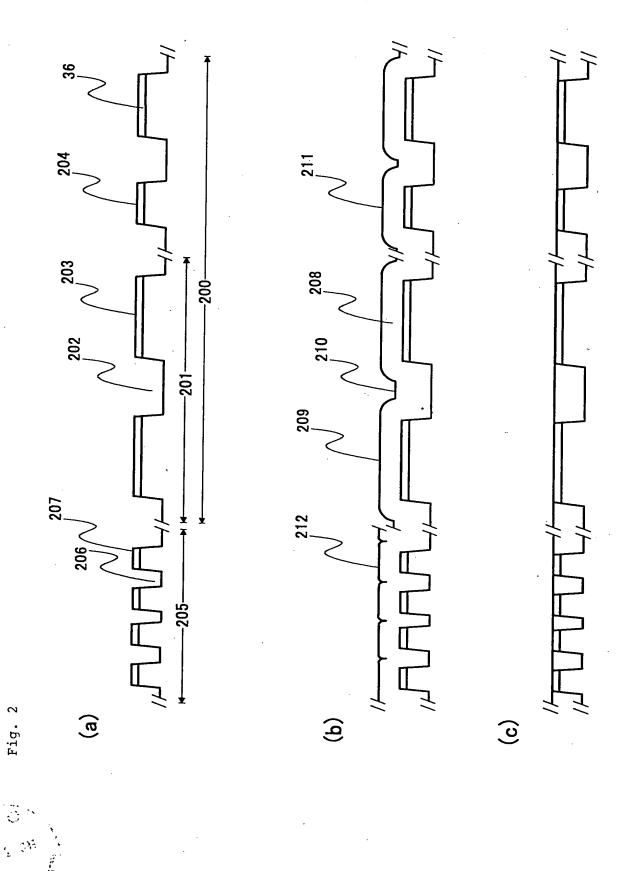
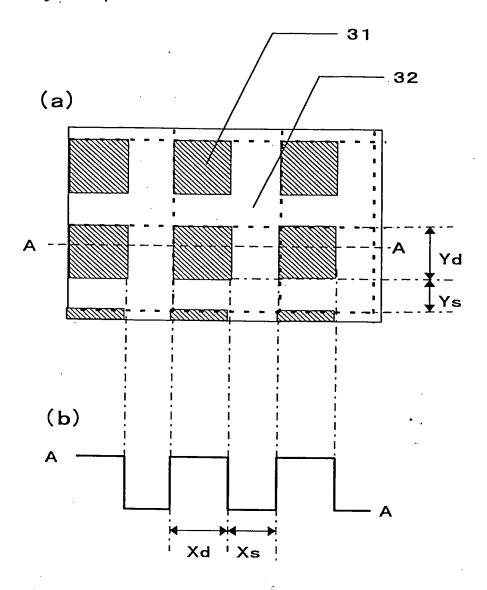
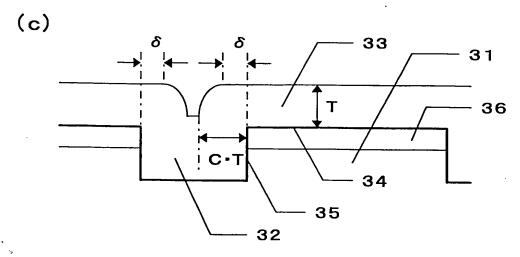
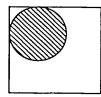
Fig.

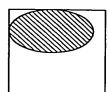




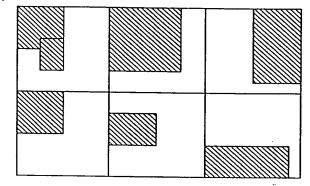


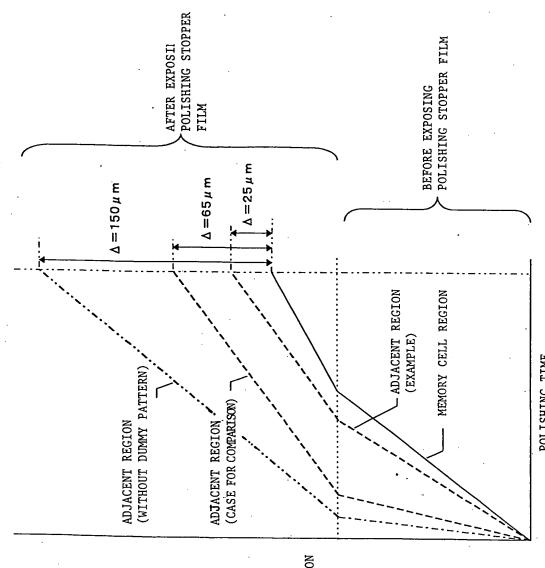
(a)





(b)





THICKNESS OF REMOVED FILM PORTION

POLISHING TIME

Fig. 6

18 mm of the last

Fig. 7

